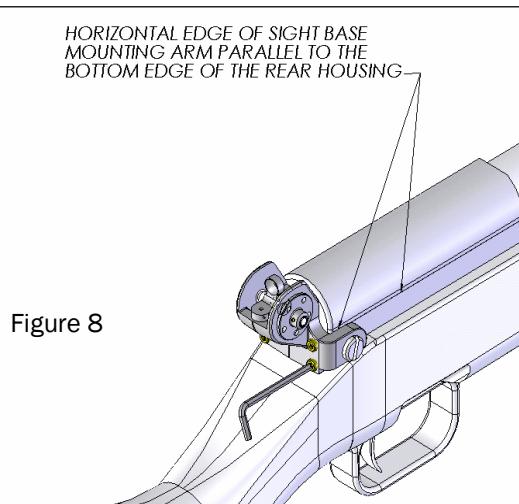
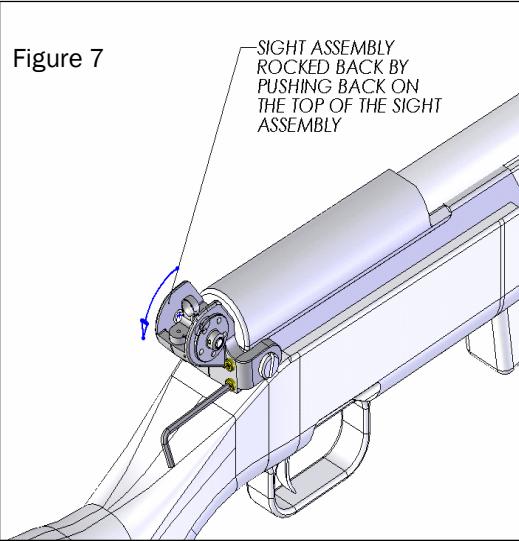
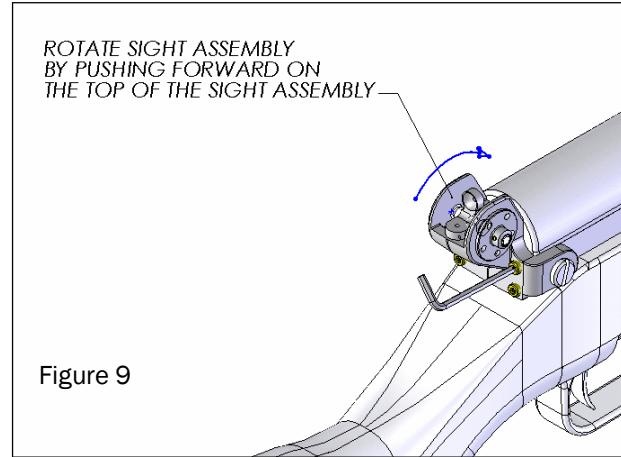


10. Rotate the Sight Assembly back and down by pushing back on the top of the Receiver. Using the 3/32 Allen Key, slowly thread the 10-24 Screw on the lower right side of the Sight Base. This will begin to rotate the Sight Assembly. Continue to adjust until the horizontal edge of the Sight Base Mounting Arm is parallel to the bottom edge of the Rear Housing. (A straight edge may be placed on the horizontal edge to help see the alignment.) (See Figures 7 & 8)



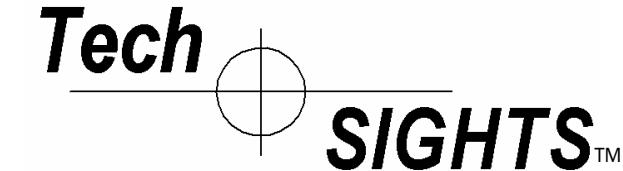
11. Push forward on the top of the Sight Assembly to rotate the Sight as far as it will go. Using the 3/32 Allen Key, slowly thread the 10-24 Screw, located on the upper right side of the Receiver, into the Sight Assembly until the Sight rotates down against the stop created by the lower Screw. At this time, the Sight Assembly will be locked from rotating around the Cross Screw. Continue to adjust the upper and lower Screws on the left side of the Sight until they match the adjustment of those on the right side. (See Figure 9)

NOTE: The 10-24 screws should not be over tightened and need only to contact the rear of the receiver to stabilize the sight.

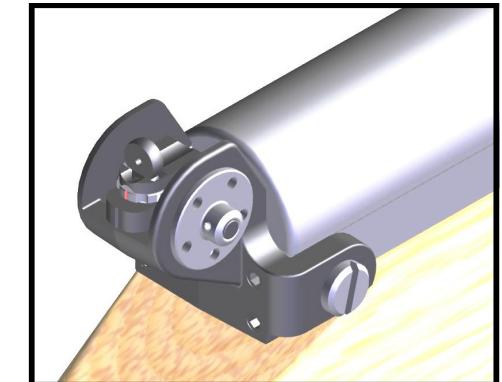
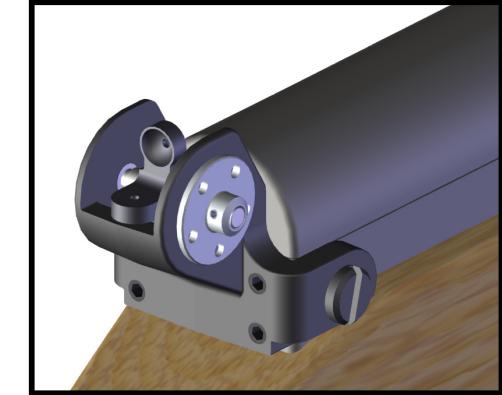


12. Using a coin edge (penny) tighten the Cross Screw until the Sight is drawn tight against the right side of the Receiver. Check the stability of the Sight by pushing forward and back on the top of the Sight Assembly. Continue to slowly adjust the Screws until the Sight Assembly no longer moves.

13. At this point, the Sight is adjusted and will return to zero after removal.

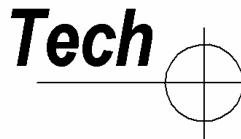


ASSEMBLY INSTRUCTIONS for the **TS100 & TS200 SIGHTS**



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SIGHTS™

Assembly Instructions for the TS100 & TS200 Sights

1. Clear the rifle, make sure that all cartridges have been removed from the rifle's chamber and magazine.
2. Release the Takedown Latch and remove the Rear Housing, Bolt Carrier Assembly and Recoil Spring Assembly. (See Figure 1)

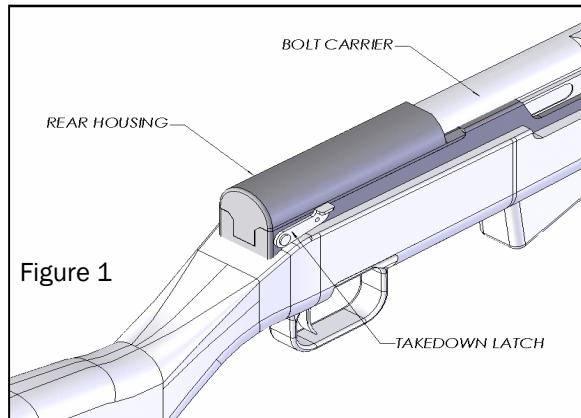


Figure 1

3. Remove the Takedown Latch. This will require the Latch Pin to be removed from the Takedown Latch. On some SKS models the Latch Pin is pressed into the Takedown Latch. On other rifles the Latch Pin is brazed in place. (Consult a gunsmith if you find that you cannot remove the small Latch Pin from the Takedown Latch.) Note: Some models may fall under BATF Curio & Relic restrictions, please check to see if your rifle can be modified under these guidelines. (See Figure 2)

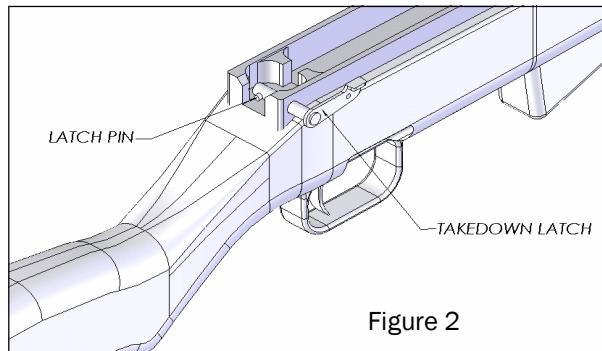
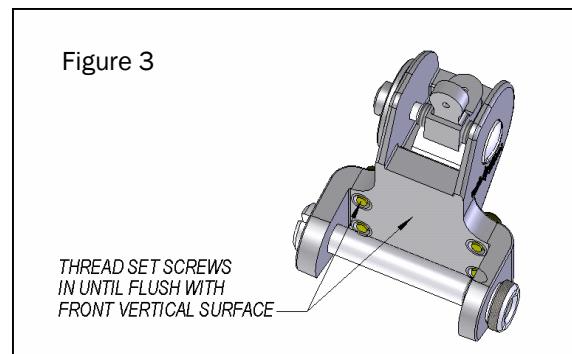


Figure 2

4. Once the Takedown Latch has been removed, reassemble the Bolt Carrier, recoil Spring Assembly and Rear Housing.

5. Assemble the four 10-24 Socket Set Screws to the Sight Assembly. These screws have a special thread locking coating to keep them from moving after setup adjustments have been made. Thread the screws into the Sight Base until they are flush with the front vertical surface of the Sight Base. (See Figure 3.)

Figure 3



6. Place the Sight Assembly on the back of the Receiver, aligning its mounting holes with those in the Receiver and Rear Housing. (See Figure 4.)

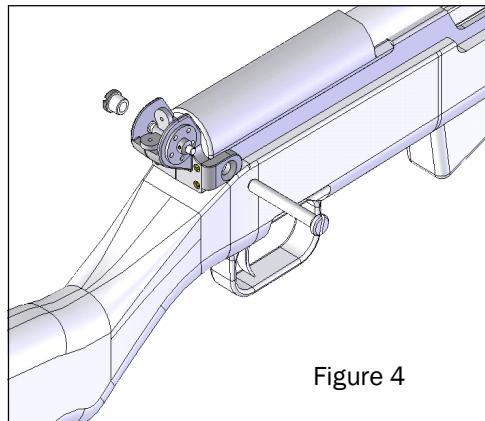
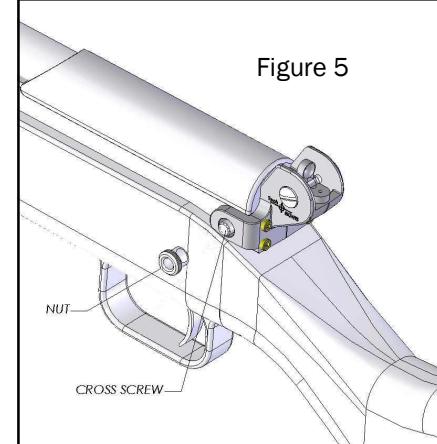


Figure 4

7. Insert the Cross Screw, from the right side of the Sight Assembly. Push the Cross Screw through the Receiver side and the Rear Housing until the Cross Screw is tight to the right side of the Sight Assembly. (See Figure 4.)

8. Insert the nut into the left side of the sight, aligning the flat on the nut with the flat in the D-shaped hole. (See Figure 5.)

Figure 5



9. Thread the cross screw into the nut and continue to tighten the cross screw until the Sight Assembly is drawn tight to the right side of the Receiver. At this point the Sight Assembly should be snug against the right side of the Receiver, but still able to rotate on the Cross Screw. (See Figure 6)

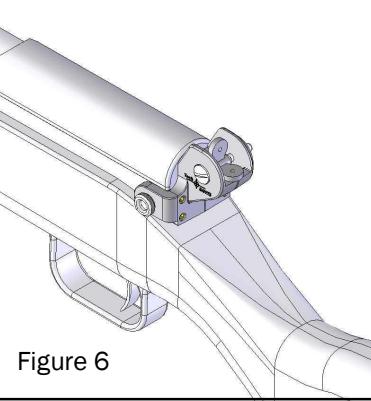


Figure 6

Adjusting Hint: A piece of notebook paper inserted between each adjusting screw and the receiver will work as a feeler gauge to let you know when the screw is getting close to the receiver. When the set screw begins to clamp on the paper, remove the paper strip and tighten 1/8 of a turn. This will get things tight without over tightening. (Repeat for the 3 additional adjusting screws).

(Instructions continued on back of brochure)

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