Sight Adjustments for the MXT200 Sights (Figures 3 & 4)

1. ALWAYS POINT MUZZLE IN A SAFE DIRECTION.
2. Pull the bolt to the rear.
3. CHECK TO SEE THAT THERE ARE NO CARTRIDGES IN THE CHAMBER OR MAGAZINE.
4. Remove the original front sight from the barrel.
5. Apply a small amount of low or medium strength thread locker to the hole in the barrel and to the threads on the 6-48 Screw (TS00143).
6. Install the Front Sight Tower and tighten the 6-48 screw to secure it to the barrel as shown in Figure 1.
7. Apply a small amount of low or medium strength thread locker to the two 6-48 Screws (TS00143) (Fig. 2)
8. Install the Adapter plate (TS00268) using the two 6-48 screws and tighten. (Fig. 2)
9. Place the MXT200 Rear Sight Assembly on the Adapter plate (TS00268).
10. Apply a small amount of low or medium Loc tite to the threads on Lock Block Assembly (TS00238).
11. Thread the Nut (TS00239) on to the Lock Block Assembly (TS00238) as shown in Figure 2.
12. Slide the Rear Sight Assembly to the desired position and tighten the nut, securing the assembly to the adapter plate. (See Figure 2).
13. By sighting the rifle with the installed Tech-SIGHTS check the front sight to see if it is sitting straight up on the barrel. If the front sight is tipped to the right or left, slightly loosen the 6-48 screw and lightly push the front sight in the direction required to straighten the sight. Tighten the screw and then recheck the alignment. Repeat until the sight is properly aligned. After the thread locker is cured the position of the front sight assembly will be locked securely.
14. This completes the installation of the MXT200.
**ASSEMBLY INSTRUCTIONS**

for the

**MXT200 SIGHTS**

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**ITEM NO** | **PART NUMBER** | **DESCRIPTION** | **QTY** | **PRICE EACH**
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1 | TS00173 | SIGHT BASE | 1 | $20.00
2 | TS00107 | WINDAGE SCREW, A2 | 1 | $3.00
3 | TS00177 | KNOB | 1 | $8.00
4 | TS00136 | BALL, .125" DIA CHROME | 2 | $1.00
5 | TS00135 | ELEVATION DETENT SPRING | 2 | $1.00
6 | TS00238 | LOCK BLOCK ASSY | 1 | $8.50
7 | TS00239 | NUT | 1 | $5.00
8 | TS00168 | DISC SPRING | 1 | $2.00
9 | TS00017 | ROLL PIN | 1 | $0.50
10 | TS00116 | DETENT SPRING | 1 | $1.50
11 | TS00169 | STABILIZER PLUNGER | 1 | $1.50
12 | TS00174 | FRONT SIGHT BASE | 1 | $10.00
13 | TS00142 | SOCKET SET SCREW 8-32 X .25" | 1 | $0.75
14 | TS00175 | POST | 1 | $5.00
15 | TS00143 | SCREW, 6-48 | 3 | $2.00
16 | TS00134 | APERTURE—.062 DIA | 1 | $8.00
17 | TS00131 | SPRING WASHER, ELEVATION | 1 | $2.00
18 | TS00137 | ELEVATION BASE | 1 | $10.00
19 | TS00133 | DIAL | 1 | $5.00
20 | TS00268 | ADAPTOR PLATE (See Figure 2) | 1 | $11.00

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Receiver Mounted Aperture Sights for the Marlin 925/917/980/981/XT and Other Rimfire Rifles

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