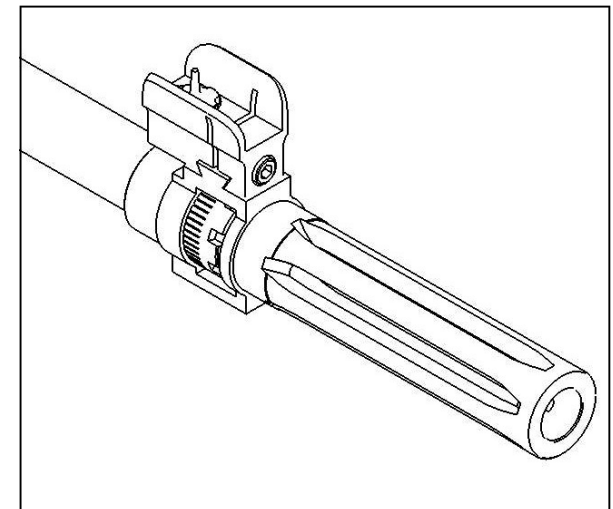




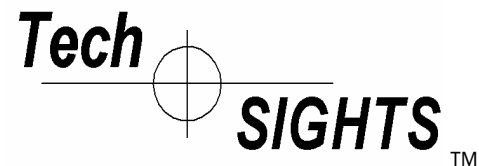
Precision Shooting Accessories

ASSEMBLY INSTRUCTIONS for the TSM14 SIGHTS

- Precision elevation adjustment
- Detent locking
- All Steel construction
- M16/AR compatible post
- .047 post size
- Adjustable Height .648 - .749
- Correct height for M1A Scout Rifle
- Made in the USA



**Adjustable Front Sight Tower
for M14 / M1A**



**Tech-SIGHTS, LLC
Hartsville, SC 29550**

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Tech SIGHTS™

Assembly Instructions for the TSM14 Sights

Our standard front post assembled with this sight is a National Match profile having a .047 diameter. This sight is designed to use front posts compatible with the M16/AR15 rifle giving the shooter the ability to customize the sight picture by using a wide variety of front posts. Installation of the front sight tower is quite easy. Please follow the safety precautions in particular as safety should always be the first concern in handling a firearm in any manner.

Safety Precautions

BE SURE THAT THE FIREARM IS UNLOADED!

Remove the magazine from the rifle. Pull the bolt to the rear and lock it in the open position. Visually check to make sure there are no rounds or cartridges in the chamber. After clearing the weapon to make sure that there are no rounds in the weapon proceed with the installation.

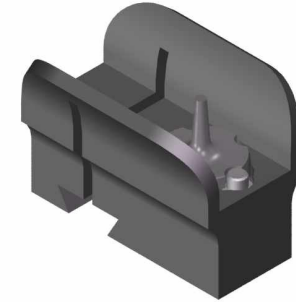
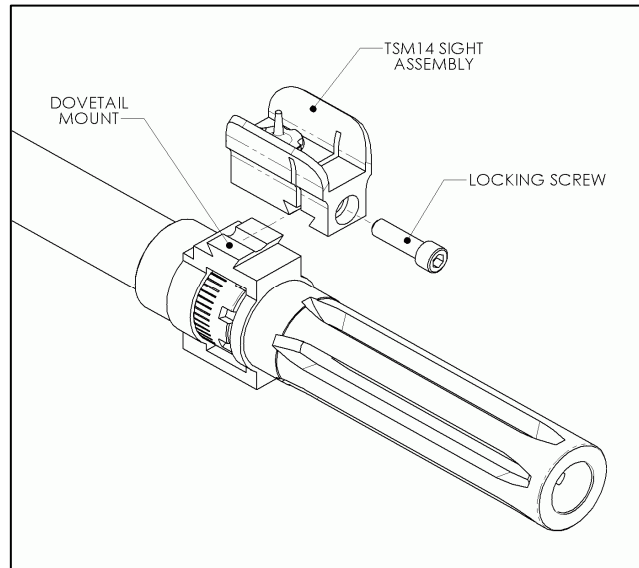
Assembly Instructions

1. Remove the original front sight tower. Use a 7/64 Allen wrench to loosen and remove the locking screw. This screw must be removed from the sight before it can be slid sideways off the dovetail mount.

2. Slide the TSM14 sight assembly onto the Dovetail Mount and center on the barrel. Insert the Locking Screw into the assembly and tighten. (A medium strength thread lock may be applied if desired).

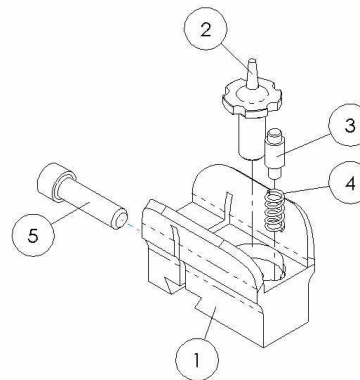
Sight Adjustment

To adjust the Front Post (Item 2) up, push the Detent (Item 3) down just far enough to allow the Front Post to rotate Counter Clock Wise. To adjust the Front Post down, depress the Detent and rotate the Front Post Clock Wise.



TSM14
PRECISION ADJUSTABLE MATCH SIGHT

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	M14001	SIGHT BASE	1
2	TS00140	FRONT POST - .045	1
3	TS00137	DETENT	1
4	TS00141	ELEVATION DETENT SPRING	1
5	TS00180	SHCS, #6-40 UNC X 1/2"	1



PRODUCT GUARANTEE

The Tech-SIGHTS TSM14 has been designed to be a quality accessory for your firearm. If any part of the TSM14 should fail due to normal usage or manufacturing defect, we will replace the part(s) at no charge to the customer for a period of one year from the date of purchase.

Although we have made every effort to create a sight that will increase the accuracy of your firearm, we can make no guarantee as to the results each individual will experience using the sight.